

ISSUED BY: DHAHRAN MATERIALS & LOGISTICS DEPARTMENT TRAFFIC DIVISION	<b>MS 8444-10</b>	
	ISSUE DATE 05-2005	REPLACES 02-05
SUBJECT: SAUDI ARAMCO PACKING SPECIFICATIONS	APPROVAL	PAGE NUMBER 1 OF 1

**ADDITIONAL PACKING, PACKAGING, AND/OR MARKING REQUIREMENTS**

1. **MATERIALS:** Pipe: plastic (rigid, PVC and CPVC), epoxy, and vinyl ester; PVC conduit
2. **RANGE OF MATERIALS:** Saudi Aramco materials covered in materials services groups 016000 and 043000, for the above materials description, and direct charge purchase items of the same kind.
3. **REQUIREMENTS:** These requirements are in addition to those in the material master descriptions, and Saudi Aramco Standard Packing Specifications and apply only to the materials indicated. Deviation from these requirements is not allowed without the Buyer's written approval.
  - 3.1 Pipe and conduit must be packed in crates conforming to Saudi Aramco Packing Specification 8314-04.

**Exception:** Locally manufactured pipe and conduit must be packed in crates conforming to specifications agreed upon between the local manufacturer and the Buyer.

- 3.2 Pipe and conduit must be fold-wrapped within the crate, using ultraviolet- (UV-) resistant, heavy-duty polyethylene film in a manner that will allow individual lengths to be removed from the crate and the wrapping to be restored to its original protective condition.