

		MS 8444-16	
ISSUED BY:	DHAHRAN MATERIALS & LOGISTICS DEPARTMENT TRAFFIC DIVISION	ISSUE DATE 05-2005	REPLACES 02-05
SUBJECT:	SAUDI ARAMCO PACKING SPECIFICATIONS	APPROVAL	PAGE NUMBER 1 OF 1

ADDITIONAL PACKING, PACKAGING AND/OR MARKING REQUIREMENTS

1. **MATERIALS:** Laboratory testing and analysis apparatus and supplies
2. **RANGE OF MATERIALS:** Saudi Aramco materials covered in materials services group 145000 for the above materials description, and direct charge purchase items of the same kind.
3. **REQUIREMENTS:** These requirements are in addition to those in the material material descriptions, and Saudi Aramco Standard Packing Specifications and apply only to the materials indicated. Deviation from these requirements is not allowed without the Buyer's written approval.
 - 3.1 These items are fragile; exposure to rough handling, moisture, or dust will result in their damage, deterioration, or reduced usefulness. In addition to the heavy standard domestic pack required by Saudi Aramco Packing Specification 8314-00, these items must also be packed and protected in plywood boxes.
 - 3.2 The plywood boxes must be:
 - 3.2.1 Constructed of 6-mm (1/4-in) plywood and must conform to acceptable packing industry practices.
 - 3.2.2 Lined with a barrier material that will prevent entry of moisture or dust.
 - 3.2.3 Filled with appropriate cushioning material to provide protection that will preclude damage to the contents of the boxes.
 - 3.2.4 Marked in accordance with the Saudi Aramco purchase order instructions.
 - 3.3 Domestically packed items under the same purchase order may be consolidated into the plywood boxes provided the total (gross) weight of a single plywood box does not exceed 35 kg (80 lb).
 - 3.4 Domestically packed items within the plywood boxes must be identified/marked to show:
 - 3.4.1 The Saudi Aramco purchase order number and line-item number.
 - 3.4.2 Saudi Aramco Materials Master number, quantity, issue unit, and brief description as stated in the purchase order.