

		<b>MS 8444-13</b>	
ISSUED BY:	DHAHRAN MATERIALS & LOGISTICS DEPARTMENT TRAFFIC DIVISION	ISSUE DATE 05-2005	REPLACES 02-05
SUBJECT:	SAUDI ARAMCO PACKING SPECIFICATIONS		PAGE NUMBER 1 OF 1

### ADDITIONAL PACKING, PACKAGING, AND/OR MARKING REQUIREMENTS

1. **MATERIALS**: Anode: galvanic, packed in cloth bag of compacted backfill
  
2. **RANGE OF MATERIALS**: Saudi Aramco materials covered in materials services group 054000, for the above materials description, and direct charge purchase items of the same kind.
  
3. **REQUIREMENTS**: These requirements are in addition to those in the material master descriptions, and Saudi Aramco Standard Packing Specifications and apply only to the material indicated. Deviation from these requirements is not allowed without the Buyer's written approval.
  - 3.1 Materials Master number 1000073337 items must be packed on skids in accordance with Saudi Aramco Packing Specification 8314-06. Materials Master numbers 1000073343 and 1000073411 must be packed on pallets in accordance with Saudi Aramco Packing Specification 8314-05.
    - 3.1.1 Prior to stacking the anodes on the skid/pallet, a tri-wall corrugated fiberboard sheet of the same length and width, as the skid/pallet must be placed on the skid/pallet surface to provide an uninterrupted weight distribution base for the load.
    - 3.1.2 The bagged anodes must be stacked in layers on the skid/pallet in a manner that includes the full length of each anode, including the cable, to be supported, and does not allow any part of the anode to extend beyond the edge of the skid/pallet. The maximum permitted load height, including the skid/pallet, is 1,150 mm (45 inches).
  - 3.2 Each skid/pallet load must be:
    - 3.2.1 Covered by a cardboard cap and enclosed in water- and ultraviolet (UV)-resistant, heavy-duty polyethylene film (shrink-wrap, bag or suitable alternative).
    - 3.2.2 Firmly anchored by 4 metal straps of a minimum width of 18.75 mm (3/4 inch), 2 per side.