

ISSUED BY:	DHAHRAN MATERIALS & LOGISTICS DEPARTMENT TRAFFIC DIVISION	MS 8444-12	
		ISSUE DATE 05-2005	REPLACES 02-05
SUBJECT:	SAUDI ARAMCO PACKING SPECIFICATIONS		PAGE NUMBER 1 OF 1

ADDITIONAL PACKING, PACKAGING, AND/OR MARKING REQUIREMENTS

1. **MATERIALS:** Sleeves: welding, split-type (pipe sleeves - 2 halves, one-half with welding strips, for pipe repair)
2. **RANGE OF MATERIALS:** Saudi Aramco materials covered in materials services group 034000, for the above materials description, and direct charge purchase items of the same kind.
3. **REQUIREMENTS:** These requirements are in addition to those in the material master descriptions, Saudi Aramco drawings, and Saudi Aramco Standard Packing Specifications and apply only to the materials indicated. Deviation from these requirements is not allowed without the Buyer's written approval.
 - 3.1 Except for "corrugated" welding pipe sleeves, manufactured out-of-Kingdom shall be shipped/delivered to Saudi Aramco on steel base skids.
 - 3.2 Welding pipe sleeves manufactured in-Kingdom shall be delivered to Saudi Aramco assembled with the 2 halves joined together with a tack-welded strip.
 - 3.3 Each individual item shall be stenciled or tagged with markings showing the manufacturer's name and the Saudi Aramco material name (including size) and material master number. The stenciled or tagged markings must be of a nature to remain legible after prolonged exposure to sunlight, moisture, heat, industrial fumes, and/or dust.