

ISSUED BY: DHAHRAN MATERIALS & LOGISTICS DEPARTMENT TRAFFIC DIVISION	<b>MS 8444-06</b>	
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SUBJECT: SAUDI ARAMCO PACKING SPECIFICATIONS		PAGE NUMBER 1 OF 2

**ADDITIONAL PACKING, PACKAGING, AND/OR MARKING REQUIREMENTS**

1. **MATERIALS:** Filter elements: air, coolant, fuel, hydraulic oil, lube oil, and water
2. **RANGE OF MATERIALS:** Saudi Aramco Materials covered in materials services group 091000, for the above materials description, and direct charge purchase items of the same kind.
3. **REQUIREMENTS:** These requirements are in addition to those in the material master descriptions, and Saudi Aramco Standard Packing Specifications and apply only to the materials indicated. Deviation from these requirements is not allowed without the Buyer's written approval.
  - 3.1 Filter elements which are subject to damage, deterioration, or reduced usefulness from exposure to moisture, vapor, or dust shall be packaged individually in the unit of issue, as set forth in the purchase order, in a moisture, vapor, and dust barrier material. If the filter element is not contained in a shell or other enclosure, it must also be individually packaged in a sturdy cardboard/fiberboard carton.
  - 3.2 The individually packaged single-unit items may be consolidated into larger parcels, not to exceed 50 single units in a single parcel. With prior approval of the Buyer, an industry standard use package configuration may be acceptable.
  - 3.3 Each single-unit item package and all consolidated parcels shall be identified as containing a single unit and as a consolidated parcel of single-unit items by using a tag-marking system that displays:
    - 3.3.1 Saudi Aramco material master number(s) and issue unit(s), as set forth in the purchase order.
    - 3.3.2 The manufacturer's part number(s) and, if set forth in the purchase order, the superseded part number(s).
    - 3.3.3 When single-unit item packages are consolidated into larger parcels, the quantity of the single-unit packages.
    - 3.3.4 Other pertinent data set forth in the purchase order.

3.4 The tag-marking method shall be appropriate for the protective and packaging materials of both the single-unit package and the consolidated parcel. The method used shall also ensure that the data on the tag remain legible when exposed to sunlight, moisture, heat, industrial fumes, and/or dust.