

		MS 8444-01	
ISSUED BY:	DHAHRAN MATERIALS & LOGISTICS DEPARTMENT TRAFFIC DIVISION	ISSUE DATE 05-2005	REPLACES 02-05
SUBJECT:	SAUDI ARAMCO PACKING SPECIFICATIONS		PAGE NUMBER 1 OF 1

ADDITIONAL PACKING, PACKAGING, AND/OR MARKING REQUIREMENTS

1. **MATERIALS:** Couplings: weld-plus-ends and sleeves: bolted, split-type (products of Pipeline Development Company/PLIDCO)
2. **RANGE OF MATERIALS:** Saudi Aramco Materials covered in materials services group 034000, for the above materials description, and direct charge purchase items of the same kind.
3. **REQUIREMENTS:** These requirements are in addition to those in the material master descriptions, and Saudi Aramco Standard Packing Specifications and apply only to the materials indicated. Deviation from these requirements is not allowed without the Buyer's written approval. The couplings/sleeves must be:
 - 3.1 Protected by plywood caps/plugs, or equivalent, provided to prevent entry of airborne dust and reduce deposit of moisture (humidity) on seal and surface lining areas.
 - 3.2 Packed in accordance with Saudi Aramco Packing Specifications 8314-02 and 8314-04 for crates, with each coupling/sleeve individually crated and with only one coupling/sleeve in each crate. Whenever practical, and if safe handling conditions allow, the coupling/sleeve must be positioned in the crate with the shortest dimension in the vertical position.